Encapsulated Single Crystal Growth and Annealing of the High-Temperature Superconductor Tl-2201

D.C. Peets^{a,*,1}, Ruixing Liang^{a,c}, Mati Raudsepp^b, W.N. Hardy^{a,c}, D.A. Bonn^{a,c,2}

^aUniversity of British Columbia, Department of Physics & Astronomy, 6224 Agricultural Road, Vancouver, BC, Canada V6T 1Z1 ^bUniversity of British Columbia, Department of Earth & Ocean Sciences, 6339 Stores Road, Vancouver, BC, Canada V6T 1Z4 ^c Canadian Institute for Advanced Research, Canada

significantly less attention than lower doping ranges, due largely to a dearth of suitable samples.

Abstract

Highly-perfect platelet single crystals of Tl₂Ba₂CuO_{6+δ} (Tl-2201) were grown by a self-flux technique. A novel encapsulation scheme allowed the precursors to react prior to the sealing required to contain volatile thallium oxides, and permitted the removal of melt at the conclusion of growth, reproducibly producing high yields of clean crystals.

The crystals were annealed under well-controlled oxygen partial pressures, then characterised. They have sharp superconducting transitions, narrow X-ray rocking curves and a low 4% substitution of thallium by copper, all evidence of commensurate superlattice distortion is observed.

Key words:

Al. Crystal structure, Al. X-ray diffraction, A2. Growth from melt, A2. Single crystal growth, B1. Cuprates, B2. Oxide superconducting materials

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One particularly promising overdoped material is Tl₂Ba₂CuO_{6+δ} (Tl-2201) [5], which has a particularly flat CuO₂ plane, a relatively simple crystal structure containty (HTSC) in the cuprates. Because these superconducting energy gap make them highly susceptible to impurities, accurate measurements of their electronic properties rely crucially on the availability of highly perfect, high-purity single crystals.

In the cuprates, hole doping accesses a progression of musual electronic phases; however, at high doping levels evidence for a return to the relative normaley of Fermi liquid theory, including a resistivity approaching T² [1] and a Fermi surface resembling that predicted by band structure calculations [2, 3, 4]. Despite the tautalising prospect of a phase that can be readily understood, this 'overdoped' regime where T_c falls back to zero has received significantly less attention than lower doping ranges, due larged to a dearth of suitable samples.

which has a vapour pressure around 0.2–0.3 atm at the growth temperature [10]. To avoid loss of Tl₂O the system must be sealed; however, the conversion of Tl₂O₃ to Tl₂O also produces oxygen, which leads to high system pressure if not exhausted. While most groups attempted to limit thallium loss by impeding diffusion, only Hasegawa [8] reported an encapsulation scheme to prevent loss of thallium. In situ separation of crystals from high-temperature melt has not been reported; crystals were typically sepa-

^{*}Corresponding author

Email addresses: dpeets@scphys.kyoto-u.ac.jp (D.C. Peets), bonn@physics.ubc.ca (D.A. Bonn)

¹Current address: Department of Physics, Graduate School of Science, Kyoto University, Kyoto 606-8502, Japan, Tel: +81-75-753-3744, FAX: +81-75-753-3783

²Requests for samples should be directed to D.A. Bonn.

rated mechanically from cooled, solidified flux, leading to low crystal yields. In the case of KCl flux growth, the separation is relatively straightforward, but the crystals produced are quite small and there is a risk of potassium contamination.

Tl-2201's hole doping (and thus its T_c) is controlled via variable occupancy of an oxygen interstitial between the Tl-O layers. Setting the oxygen content to desired levels requires post-annealing of the crystals at controlled temperatures and oxygen partial pressures. The vapour pressure of Tl at elevated temperatures makes proper annealing procedures essential to obtain high-quality crystals, because loss of Tl means degradation and decomposition of the crystals [11]. Here we report novel processes we have developed for self-flux growth and post-growth annealing of Tl-2201 single crystals.

2. Single Crystal Growth and Annealing

Single crystals of Tl-2201 were grown by a copper-rich self flux method in encapsulated crucibles. Precursor powders of CuO (Alfa Aesar, 99.995%), BaO₂ (Aldrich, 95%, major impurity BaCO₃, heavy metals 0.01%, 50 ppm Fe) and Tl₂O₃ (Aldrich, 99.99%) were intimately mixed with the cation ratio Tl : Ba : Cu = 2.2 : 2 : 1.8, then packed into an alumina crucible containing an upright gold sieve. Barium carbonate was not used because its decomposition to BaO is very slow at this system's liquidus temperature.

The growth technique is depicted in Fig. 1. A gold lid was affixed to the crucible, then the crucible and lid were held between two alumina rams in a tube furnace inclined 20° and supporting a transverse temperature gradient. Sufficient pressure was applied to the rams to hold the crucible in place, but not to seal it, while the crucible was heated and the precursors reacted. This acted as a barrier to the loss of thallium by diffusion while allowing the release of any overpressure due to evolved oxygen. After soaking at 935°C (above the liquidus) for two hours to allow evolving gas to exhaust, the pressure applied to the gold lid was increased to several atmospheres, sealing the crucible. Evolved vapours were swept from the furnace by flowing oxygen, then bubbled through acid to remove any thallium.

The melt's temperature was reduced at a rate of -0.3°C/h along the liquidus curve to 890°C, just above the Tl-2201 – CuO eutectic, which was found to be slightly lower than previously reported [12]. At this temperature, the crystals were separated from the remaining melt by rotating the rams and crucible by 180°; the gold sieve ensured that the crystals remained clear of the melt. The temperature was reduced to 825°C for a 48 hour anneal to make the distribution of substituted copper atoms more homogeneous, followed by free cooling to room temperature.

The charge's mass was measured before and after growth; the mass lost was typically less than that expected assuming the loss of one oxygen atom from BaO₂ and two

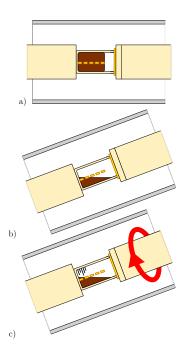


Figure 1: (Colour online) Schematic depiction of the *in situ* flux separation scheme. a) The filled crucible and gold lid are inserted between two alumina rams; the crucible contains an upright gold sieve. b) The furnace is inclined, the charge melted, and crystals are grown on slow cooling. c) The rams are rotated, separating the crystals from excess flux with the aid of the gold sieve.

from Tl_2O_3 . Since BaO_2 decomposes around 800°C and Tl_2O_3 at higher temperatures, an upper limit of 5% may be obtained for the thallium lost if it is assumed that all thallium remains trivalent and all mass losses beyond the decomposition of BaO_2 are attributable to loss of thallium oxide. Hasegawa *et al.* [8] pre-reacted the precursors below the eutectic temperature prior to encapsulating the crucible, but some crucibles still ruptured from the pressure, suggesting gases are evolved when the precursors melt. Here, the crucible was encapsulated after the melting of the precursors. This avoids eruption of the crucible contents and allows for more reliable sealing, but at the cost of a few percent of the thallium.

Irregularly shaped black, platelet single crystals typically $1 \times 1 \times 0.01 \text{ mm}^2$ in size with mirror surfaces were grown reproducibly by this method. After mechanical separation from the crucible, they were annealed under controlled oxygen partial pressures at temperatures between 290°C and 500°C, producing sharp superconducting transitions at temperatures ranging from 5 to 85 K. No attempts to reach optimal doping (corresponding to at least $T_c = 93 \text{ K [13]}$) were made, to avoid surface decomposition, but some batches exhibited as-grown T_c s as high as 90 K. The T_c produced by the oxygen partial pressure and anneal temperature resembled those reported previously on ceramics [14].

Two oxygen-annealing schemes are depicted in Fig. 2. To access the strongly overdoped regime (high oxygen con-

tents), corresponding to T_c s below ~ 45 K, oxygen partial pressures of 10^{-4} to 1 atm were applied via flowing mixtures of oxygen and nitrogen gases. Within this oxygen partial pressure range, the loss of thallium from the crystals remained undetectable even after anneals of several weeks.

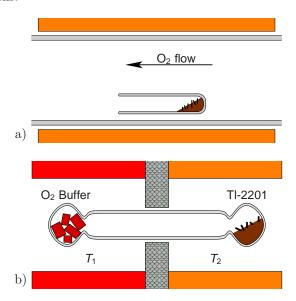


Figure 2: (Colour online) Annealing schemes used to obtain a) strongly overdoped and b) moderately overdoped crystals. In a), the crystals are placed on Tl-2201 powder in flowing oxygen or an appropriate mixed gas; in b), the Tl-2201 powder serves as a thallium buffer, an oxygen partial pressure buffer is situated at the other end of the quartz ampoule and the two ends' temperatures may be controlled separately for independent control over the oxygen partial pressure and the anneal temperature.

To access the lower doping regime, corresponding to T_c s above ~ 45 K, annealing at oxygen partial pressures lower than 10^{-4} atm is required [14]. At these low oxygen pressures, the loss of thallium from the crystals becomes an issue and the annealing must be carried out in an enclosed environment. As shown in Fig. 2(b), Tl-2201 crystals embedded in Tl-2201 powder were placed in one end of a sealed quartz capsule and an oxygen buffer consisting of a mixture of CuO and Cu₂O at the other end. The two ends were thermally isolated by fibrous ceramic insulation so that the temperatures of the crystals and the buffer could be controlled independently. The Tl-2201 powder releases sufficient Tl₂O to produce the required equilibrium Tl₂O partial pressure in the capsule, essentially eliminating the loss of Tl from the crystals. The oxygen partial pressure is controlled via the temperature of the buffer, through the chemical equilibrium between CuO and Cu₂O.

At the conclusion of each anneal, the crystals were quenched by plunging the quartz tube or capsule into an icewater bath. This preserves the equilibrium oxygen content established under the annealing conditions and ensures a homogeneous dopant distribution.

3. Characterisation

X-ray rocking curves of several Tl-2201 crystals were collected on a Philips X'Pert Pro single crystal X-ray diffractometer, using a copper $K\alpha_1$ vertical line source excited by 45 kV and 40 mA. Diffracted X-rays were detected using a serial detector with no scanning slit. Each $\sim 1~{\rm mm^2}$ crystal was fully illuminated. Rocking curve widths (FWHM) were $0.025^{\circ} \sim 0.050^{\circ}$, indicating a high degree of crystalline perfection — comparable to good YBa₂Cu₃O_{6+ δ} grown in zirconia crucibles. A typical (0 0 10) rocking curve is shown in Fig. 5(a).

Electron-probe micro-analyses (EPMA) of several crystals were performed using a fully-automated CAMECA SX-50 instrument in wavelength-dispersion mode. EPMA was performed using an excitation voltage of 15 kV, a beam current of 20 nA, peak and background count times of 80 and 40 s respectively, and a spot diameter of 10 μ m; initial data reduction employed the "PAP" $\varphi(\rho Z)$ method [15]. For the cations analyzed, the following standards, X-ray lines and monochromator crystals were used: elemental Tl, Tl $M\alpha$, PET; YBa₂Cu₃O_{6.920}, Ba $L\alpha$, PET; and YBa₂Cu₃O_{6.920}, Cu $K\alpha$, LIF. Tight Pulse Height Analysis (PHA) control was used to eliminate to the degree possible any interference from higher-order lines.

Crystals were epoxied to the face of an acrylic disc; care was taken to ensure the surface remained parallel to the disc, and 10–15 flat sites were studied per crystal, then averaged. No significant variations were seen among sites on the same crystal or among crystals from similar growth conditions, but variations were observed among crystals grown using different initial cation ratios. Because the barium results were less consistent, possibly due to surface topography, the cation composition was normalised to (Tl + Cu) = 3 — in Tl-2201, Cu is known to substitute for Tl and no cation vacancies exist. The cation composition was determined to be $Tl_{1.920(2)}Ba_{1.96(2)}Cu_{1.080(2)}O_{6+\delta}$ (2 σ uncertainties), indicating that 4% of Tl is substituted by Cu, slightly lower than other reported results [16, 6, 17], including the 5% substitution in the author's earlier generation of crystals [4]. Better encapsulation, and hence lower loss of Tl during the growth, may have contributed to the lower level of Cu substitution for Tl. A separate check for aluminum contamination from the crucible excluded it at the 50 ppm level; it was not possible to check for gold contamination, but this is expected to be minimal due to the absence of sites like YBCO's CuO chains that are known to accommodate Au¹⁺.

The crystals' transition temperatures T_c and widths ΔT_c were characterised using a Quantum Design MPMS SQUID magnetometer; fields $H \parallel c$ of only $1 \sim 2$ Oe were employed to minimise broadening. Normalised field-cooled SQUID magnetisation curves for Tl-2201 crystals at a variety of dopings are shown in Fig. 3. Transition widths of $1 \sim 2$ K, indicative of homogeneous doping, can be obtained throughout the doping range from 18 K to 75 K. These transitions are narrower than those reported previ-

ously on Tl-2201, and compare well with crystals of other cuprates. The Meissner fraction (the fraction of the magnetic flux excluded when cooling through T_c) was typically $40 \sim 60\%$, which compares well with field-cooled results on high-quality crystals of other cuprates.

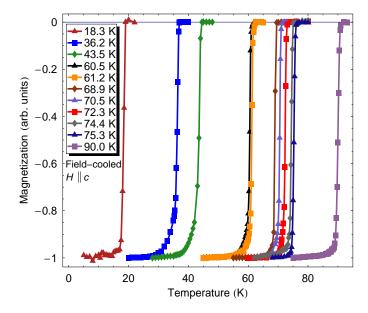


Figure 3: (Colour online) Field-cooled magnetisation curves of several Tl-2201 crystals. The $T_c=90~{\rm K}$ crystal was as grown; the others were annealed. Transition widths (10% – 90%) are typically 0.75 $\sim 1.5~{\rm K}$ — the crystals may be homogeneously doped over a wide doping range. Data were collected in fields $H \parallel c$ of $1 \sim 2~{\rm Oe.}$

Table 1 compares the results of previous single crystal studies with the abovementioned techniques used for thallium containment and annealing, selected transition temperature widths ΔT_c , and several crystal structure results discussed below. The transition widths shown in Fig. 3 compare well with previous results, indicating the high quality and homogeneity of the crystals.

4. Crystal Structure

X-ray and neutron powder diffraction studies on Tl-2201 have revealed the existence of two distinguishable phases of Tl-2201, with orthorhombic and tetragonal symmetry [19, 20]. Both the degree of Cu substitution on the Tl site and the amount of interstitial oxygen between the Tl-O layers control the structure [18, 6, 17, 21, 22, 13]. Oxygen vacancies in the Tl-O layers have also been observed for samples with low oxygen contents (near optimal doping). The most thorough structure investigation was by Wagner et al. [13], which elucidated the interplay between oxygen interstitials, oxygen vacancies, cation substitution, T_c , and orthorhombicity. Structure refinement by single crystal diffraction should provide more structural details, but so far single crystal X-ray diffraction [6, 17] has only been carried out on tetragonal crystals; the high

concentration of Cu substituents and low occupancy of interstitials may make some structural features difficult to observe. Measurements of the lattice parameters on the author's earlier crystals showed evidence of orthorhombic symmetry [4], not previously reported in crystals. Since the orthorhombicity was enhanced at high oxygen contents, the choice of near-optimally doped crystals may be responsible for previous studies' non-observation of orthorhombicity. However, earlier work has equated orthorhombicity with stoichiometric, non-superconducting Tl-2201 [23, 20], suggestive of a link between symmetry and superconductivity, and orthorhombicity has only been reported in one crystal. Here we provide confirmation that superconducting crystals may be orthorhombic as well as tetragonal.

Lattice parameters were measured on several dopings of Tl-2201 crystal at -100°C on a Bruker X8 Apex diffractometer, using a CCD area detector and a molybdenum X-ray source. A full X-ray structure refinement was performed on a crystal with $T_c = 75$ K, using 3319 reflections (312 unique) in the k-space region $-7 \le h \le 7$, $-7 \le k \le 7$, $-31 \le l \le 32$, by a full-matrix least-squares minimization of F^2 . Structure refinement was performed using SHELXL-97 [24], in the orthorhombic space group Fmmm for generality; this unit cell is rotated 45° relative to the tetragonal cell and contains four formula units. All atoms were constrained to their symmetric positions (relaxing this constraint led to only minor improvements), no sites were split, and occupancies of all sites except O(4)were fixed at full occupancy; atoms other than O(4) were allowed anisotropic thermal parameters. Besides refining for occupancy of the O(4) site, a refinement was performed for copper substitution on the thallium site. Note that since all previously published data were collected at room temperature, thermal expansion must be taken into account when comparing these data to published values.

The crystals' lattice parameters are summarised in Table 2; orthorhombicity is characterised using the orthorhombic strain $\eta = 2(b-a)/(b+a)$ as a figure of merit. The $T_c = 9$ K crystal was extracted from an early batch that leaked during growth, likely leading to higher cation substitution. Aside from this crystal, more heavily overdoped samples (lower T_c s) are more orthorhombic. This is consistent with Wagner's results [13], and constitutes important confirmation of orthorhombicity in superconducting single crystalline Tl-2201 — the symmetry does not determine whether the material superconducts.

The refined atomic positions for the $T_c = 75$ K crystal are presented in Table 3, the full thermal displacement parameters U_{ij} for these atoms are reproduced in Table 4, and the resulting orthorhombic crystal structure is shown in Fig. 4. Because no sites were split, there were few refinable parameters. The substitution of copper atoms onto the thallium site was refined with the site constrained to full occupancy, yielding the substitution level $Tl_{1.914(14)}Cu_{0.086(14)}$, in excellent agreement with the EPMA result. The O(4) occupancy was also refined, but

Table 1: Comparison to literature: the preparation and properties of the crystals reported in this work are compared with selections from previous reports on single-crystalline Tl-2201. Included are containment method and annealing performed; T_c with its width ΔT_c reported as an uncertainty in the last digit; cation substitution level z and oxygen content $6 + \delta$ in $(\text{Tl}_{1-z}\text{Cu}_z)_2\text{Ba}_2\text{CuO}_{6+\delta}$ by EPMA and X-ray diffraction; and space group. A dash indicates properties that were not reported; crystals on which X-ray refinement was not performed are denoted "tetragonal" and "orthorhombic" in place of a space group. The crystal reported in Ref. [17] was grown in the presence of calcium.

Source	Sealing	Annealing	$T_c (\Delta T_c)$	z (EPMA)	z (X-ray)	$6 + \delta$ (X-ray)	Symmetry
This work	Au lid,	Cation,	90(1) K	_	_	_	Tetragonal
	variable	$P_{\mathrm{O}_2}/P_{\mathrm{Tl}_2\mathrm{O}}$	75(1) K	0.040	0.043	6.29(18)	Fmmm
	pressure		55(2) K	0.040		_	Orthorhombic
			9(5) K	_		_	Orthorhombic
Ref. [18]	Au tube		90(7) K			_	I4/mmm
Ref. [6]	Au lid	$P_{\mathcal{O}_2}$,	12.4(8) K	0.075	0.068	6.0	I4/mmm
		see [1]					
Ref. [17]	Alunde anvil	_	110(15) K	0.05	0.073	6.0	I4/mmm
Ref. [7]	Multilayered	_	30(—) K		0.050	6.18(4)	I4/mmm
	crucible						
Ref. [8]	Au capsule,	P_{O_2}	25(3) K	Vacancy:		_	I4/mmm
	Al_2O_3 bomb	$in \ situ$		0.05			
Ref. [4]	Weighted	$P_{\rm O_2}$, no	24(4) K	0.055		_	Orthorhombic
	Au lid	details	67.7(7) K	0.055	_	_	Tetragonal

Table 2: Lattice parameters and orthorhombic strain η for four dopings of Tl-2201 as determined by single-crystal X-ray diffraction; uncertainties are 1σ . The $T_c=9$ K crystal is thought to have higher cation substitution.

T_c	a (Å)	b (Å)	c (Å)	η (‰)
90 K	5.4603(14)	5.4602(13)	23.1901(59)	0.0(4)
75 K	5.4477(9)	5.4484(9)	23.1711(35)	0.13(23)
55 K	5.4424(12)	5.4550(12)	23.1428(51)	2.31(31)
9 K	5.4067(15)	5.4109(14)	22.9219(54)	0.77(35)

the low sensitivity of this technique to light atoms and the low occupancy of the site at this doping led to an occupancy consistent with zero to within $2\sigma - O_{0.29(18)}$ — and the site departed from its previously reported position. The refinement's R_1 factor was 2.35%; wR_2 was 5.68% on all data. The cation substitution and O(4) occupancy results, along with the symmetry, are compared against previous reports on single crystals in Table 1.

It is evident from the crystal structure in Fig. 4 and the atomic displacement parameters in Table 4 that the refinement fails to fully capture the structure in the Ba–O and Tl–O layers. This can be dealt with by splitting the Tl and O(3) sites [23, 16, 17, 13], which provides limited information about which directions each site departs from its symmetric position, while some studies have identified satellite peaks corresponding to an incommensurate superlattice modulation in the TlO layers [25, 20, 22]. Simulated precession photographs were generated from the diffraction data, to help clarify the crystal structure. The (h k 0) plane for the $T_c = 75$ K crystal is shown in Fig. 5(b). Weak

Table 3: Refined atomic positions and equivalent isotropic thermal displacement parameter U_{eq} , defined as one third of the trace of the orthogonalised U_{ij} tensor, for the $T_c = 75$ K crystal. See Table 4 for the U_{ij} parameters and Fig. 4 for the crystal structure.

Atom	x/a	y/b	z/c	U_{eq}
Tl	0.0000	0.0000	0.29732(2)	0.0108(2)
Ba	0.0000	0.0000	0.08306(3)	0.0028(3)
Cu	0.0000	0.0000	0.5000	0.0023(4)
O(1)	0.2500	0.2500	0.0000	0.0043(13)
O(2)	0.0000	0.0000	0.3833(4)	0.0087(16)
O(3)	0.0000	0.0000	0.2112(5)	0.055(6)
O(4)	0.2500	0.2500	0.283(14)	0.14(15)

Table 4: Anisotropic displacement parameters for those atomic positions in Table 3 which were refined assuming an anisotropic electron density. U_{23} and U_{13} , zero by symmetry, are excluded from this table. Atoms in the Tl–O and Ba–O layers are particularly anisotropic, suggesting this to be the location of the superlattice modulation.

Atom	U_{11}	U_{22}	U_{33}	U_{12}
Tl	0.0130(3)	0.0190(4)	0.0006(3)	0
Ba	0.0000(4)	0.0052(4)	0.0031(4)	0
Cu	0.0000(8)	0.0030(8)	0.0040(9)	0
O(1)	0.000(3)	0.006(3)	0.007(3)	0.004(2)
O(2)	0.006(4)	0.017(4)	0.003(3)	0
O(3)	0.086(15)	0.080(14)	0.000(4)	0

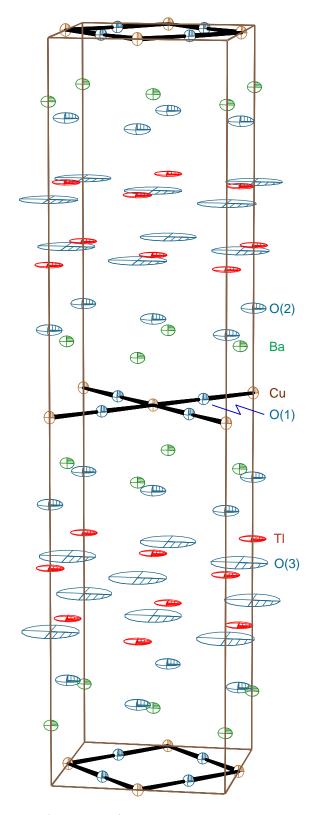


Figure 4: (Colour online) Refined orthorhombic crystal structure with 98% probability ellipsoids for each atom's nuclear position, $T_c = 75$ K Tl-2201 crystal, indentifying each site and clearly suggesting that the structure of the Tl–O and Ba–O layers is not fully captured by the refinement. The O(4) interstitial has been excluded for clarity.

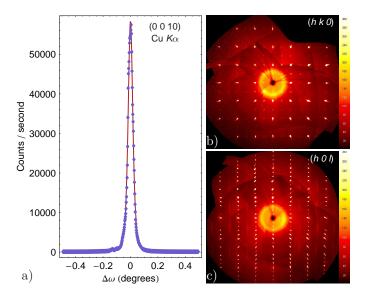


Figure 5: (Colour online) a) (0 0 10) X-ray rocking curve, $T_c=75~{\rm K}$ crystal. The full width at half-maximum is 0.040°. b) and c) Simulated X-ray precession photos constructed from the single crystal diffraction data, for (h~k~0) and (h~0~l) planes respectively, showing weak rods of scattering corresponding to a commensurate superlattice modulation that doubles the unit cell along a and b but is largely uncorrelated along c.

diffraction spots correspond to a commensurate superlattice modulation that doubles the in-plane lattice constants. As can be seen from the $(h\ 0\ l)$ plane in Fig. 5(c) (the $(0\ k\ l)$ plane appears similar and is not reproduced here), these more closely resemble rods than points, although they do exhibit some point-like character — the superlattice modulation is not well correlated along the c-axis.

It is clear from the thermal displacement parameters that the superlattice modulation involves both the BaO and TlO layers, and the diffraction patterns indicate that the modulation is commensurate with the lattice, but the exact nature of the modulation was not determined. That it is commensurate with the lattice is a departure from previously reported superlattice modulations in this material. The doubling of the unit cell along a and b may be important to consider in the interpretation of single-particle spectroscopic data.

5. Conclusion

In summary, single crystals of Tl-2201 were reproducibly grown by a copper-rich self-flux method, employing a novel encapsulation scheme that permits the escape of evolved gases as the precursors react, then seals the crucible for a fully encapsulated growth. The crystals were separated from the molten flux by rotating the crucible and letting the flux flow through a gold sieve. This resulted in much higher yields of clean crystals compared to the mechanical separation of crystals from solidified flux reported in previous work. The crystals were annealed under well-controlled oxygen partial pressures, allowing the

preparation of crystals throughout a wide range of hole doping and T_c . In particular, crystals with low oxygen contents (high T_c s) were prepared by annealing in an encapsulated environment using a CuO/Cu₂O mixture as an oxygen buffer. This avoided the loss of Tl and surface degradation reported in earlier work.

X-ray rocking curves and magnetisation measurements demonstrated that the crystals had a very high degree of crystalline perfection and that the dopant distribution was homogeneous. The compositions obtained from EPMA and X-ray diffraction on $T_c=75~\rm K~crystals,~(Tl_{1.920(2)}Cu_{0.080(2)})Ba_{1.96(2)}CuO_{6+\delta}$ and $(Tl_{1.914(14)}Cu_{0.086(14)})Ba_2CuO_{6.29(18)}$ respectively, are closer to stoichiometric than are typically reported on crystals, possibly due to more effective retention of thallium.

The trends in the lattice parameters with doping are consistent with those reported previously [13, 4], and the presence of an orthorhombic distortion in overdoped superconducting crystals is confirmed. A structure refinement indicated the presence of a previously unobserved commensurate superlattice modulation in the Ba–O and primarily Tl–O layers, doubling the unit cell along a and b, but not well correlated along c. Further work will be required to determine the exact nature of this modulation.

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